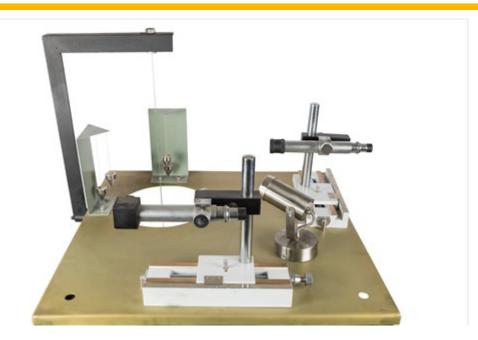




## **DATA SHEET**



# NORMAL & INVERTED PLUMBLINE

MODEL EDS-50/51 with manual readout

### OVERVIEW

Encardio-rite normal and inverted plumb lines are simple and reliable systems that are widely used in civil engineering projects where highly accurate long-base rotation/tilt/relative displacement measurements are needed, like in high-rise buildings, concrete and masonry dams, etc.

#### APPLICATION

- Robust and easy to install.
- Reliable, accurate and simple to read.
- Regular frequent monitoring with ease.
- Accuracy better than with theodolite survey
- Proven technology and excellent design.

#### NORMAL PLUMB LINE

Model EDS-50 normal plumbline consists of a plumb line wire fixed through a collet arrangement centered on a rectangular collet bar at the top of the structure/dam. A heavy weight is clamped at the lower end of the wire, which is damped in a tank filled with oil, to prevent any to & fro oscillatory movement of the plumb due to vibration or shock. A tilt in the structure/dam brings about a shift in the weight which is measured by a portable optical readout system.

#### INVERTED PLUMB LINE

Model EDS-51 inverted plumb line monitors displacement between the structure/dam base and rock foundation. The plumb wire is anchored between rock foundation (bottom of drilled hole) and float submerged in a water tank in the observation area. A tension is maintained in the plumb wire as the float is free to move. Water in tank acts as a damping medium. A tilt or displacement in the foundation brings about a shift in the float which is measured by the portable readout system.

### PORTABLE OPTICAL READOUT SYSTEM

The system employs two travelling telescopes (one each for X and Y axes) for measurement of displacement. The travelling telescopes are mounted at right angles to each other. This obviates the necessity of moving and realigning the telescope, plumb line and reference plumb every time a reading has to be taken in the X and Y axes. Two travelling telescopes not only cut short the observation time but also minimize any chance of error. To facilitate observation from the same direction, one of the telescopes is provided with a right angle prism before the objective lens.

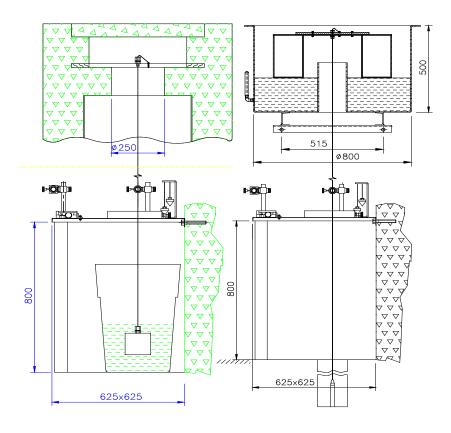


#### NORMAL PLUMB LINE

| Measuring range                                     | ± 75 mm   |
|---|---|
| Table size  | 625 mm x 625 mm   |
| Stainless steel wire                                | 1 mm dia x 60 m long (other lengths<br>available)   |
| Wire suspension                                     | Collet on a rectangular bar grouted at the top  |
| Suspension wt.                                      | 10 kg   |
| Tank (PVC)  | 40 litre capacity   |
| Damping oil   | S.A.E. 40   |
| INVERTED PLUMB LINE                                 |   |
| Measuring range                                     | ± 50 mm   |
|   |   |
| Table size  | 625 mm x 625 mm   |
| Table size<br>Stainless steel wire                  | 625 mm x 625 mm<br>1 mm dia x 60 m long (other lengths<br>available)  |
| 1 4 5 10 0 120                                      | 1 mm dia x 60 m long (other lengths   |
| Stainless steel wire                                | 1 mm dia x 60 m long (other lengths<br>available)<br>Collet on a rectangular bar grouted at                         |
| Stainless steel wire<br>Wire suspension             | 1 mm dia x 60 m long (other lengths<br>available)<br>Collet on a rectangular bar grouted at<br>the top              |
| Stainless steel wire Wire suspension Suspension wt. | 1 mm dia x 60 m long (other lengths available)         Collet on a rectangular bar grouted at the top         8 kgf |

| Telescope focus range | 250 mm to 500 mm |
|-----------------------|------------------|
| Resolution            | 0.01 mm          |
| Accuracy              | 0.1 mm           |





Normal plumb line

Inverted plumb line

Typical mounting arrangement of normal and inverted plumb lines with model EPR-01S automatic



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